

GENERAL PURPOSE THERMAL MASS FLOW METERS TSI® SERIES 4000 / 4100

RS232 SERIAL COMMAND SET

OPERATION AND SERVICE MANUAL

P/N 1980340, REVISION L
MARCH 2022



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	<table border="1"><tr><th data-bbox="290 224 963 272" style="background-color: orange; text-align: center;">WARNING</th></tr><tr><td data-bbox="290 272 963 363">TSI® flow meters employ a heated platinum sensor. They should not be used with flammable or explosive gasses or mixtures.</td></tr></table>	WARNING	TSI® flow meters employ a heated platinum sensor. They should not be used with flammable or explosive gasses or mixtures.
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Chapter 1

Flow Meter Identification

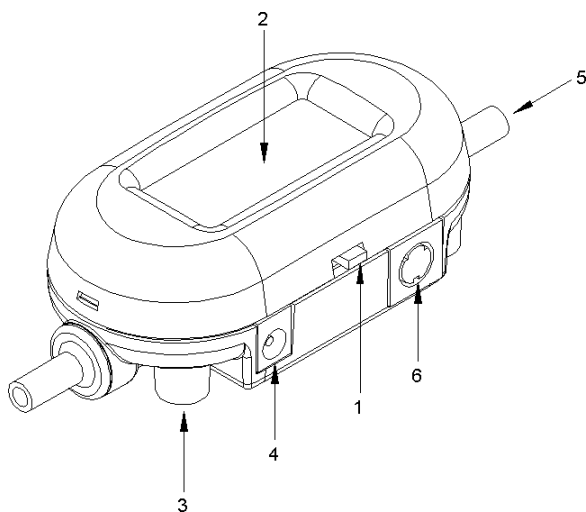


Figure 1-1 Series 4000 and 4100 Mass Flow Meters

- | | |
|-------------------------|--|
| 1. On/Off Switch | 4. DC Power Input |
| 2. Display | 5. Flow Inlet |
| 3. Mounting Inserts (2) | 6. Interface Connector and
Optional Power Input |

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Chapter 2

Connecting PC to Flow Meter

Flow Meter Interface

TSI® offers an optional mini-DIN to 9-pin D-sub cable (TSI® PN 1303583) for communicating through a standard computer RS232 serial port to the Series 4000 and 4100 mass flow meters. An analog cable (TSI® PN 1303584) with tinned leads is also available. The analog cable can be used to connect to the analog output of the flow meter, as well as to supply power and connect to the RS232 bus. When using these cables, line up the arrow on the connector with the bottom side of the flow meter. Flow meter connector pin-out designations are shown below.

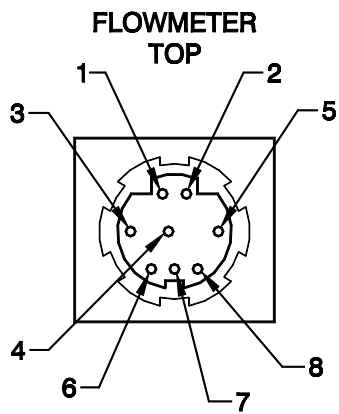


Table 1. List of connector pin-outs and cable color code designations

Pin	Function	Cable color code for TSI Cable 1303584
1	Power Input (+)	Black
2	Power Ground (-)	Green
3	Analog Output (+)	Red
4	Analog Ground (-)	Brown
5	(no connection)	Blue
6	RS232 Receive (in)	White
7	RS232 Transmit (out)	Yellow
8	Logic Ground	Gray

RS232 Configuration and Operation

Many flow meter operating parameters can be easily configured through the RS232 serial port. Likewise, the flow rate, temperature, pressure, and volume can be read through the serial port.

RS232 Settings:	Baud Rate	38.4 k
	Data Bits	8
	Parity	None
	Stop Bits	1
	Flow Control	None

Table 4. Changeable Operating Parameters

Function	Command
Select Gas Calibration (air, O ₂ , N ₂ , or N ₂ O)	SGn
Select Standard or Volumetric Flow Measurement	SUn
LCD Display Update Rate (controls averaging)	SURnnnn
Select Measurement Display Scroll Mode	SDMFTPn
Select Measurement Displayed on LCD Display	SDMm
Select Measurement Units on LCD Display	SDUn
Select Data Update Rate for Analog Output	SSRnnnn
Set Analog Output Full-Scale Flow Rate Value	SASnnn
Set Analog Output Zero Value	SAZnnn

Configuration Software

TSI has several software utilities to help you communicate with your flow meter to change parameters and to obtain flow data. You can download the latest versions of these at no charge from our web site:

<http://flow.meters.tsi.com>

1. If you only want to change one or more of the operating parameters shown in Table 4 (above), the easiest way is to use the software utility called “**TSI setup**”. This uses convenient pull-down menus to help change these parameters. After you have made your changes, be sure to click on “Send” to store the changes in the flow meter’s memory.

2. If you want to communicate directly with the flow meter using the basic RS232 commands shown in the ***Serial Command Set Manual***, you can use a terminal program. HyperTerminal is a common terminal program that is included with most versions of the Microsoft operating system. You can download a document from our web site that helps you configure HyperTerminal for use with TSI® flow meters. Download the document called ***“Using HyperTerminal to communicate with TSI Flow Meters”***.

3. If you plan to develop a more sophisticated program for data collection and control using LabVIEW, you can download a demonstration program called ***“Real-time Demo Program”*** and the source code ***“Source Code for Real-time Demo Program”***. This program is intended to be a basic demonstration program and not a practical laboratory tool. It does, however, have a convenient implementation of the VOLUME measurement function that can be useful for basic tests.

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Chapter 3

Serial Interface Protocol

Data Format

The RS232 port settings are fixed in the Series 4000 / 4100 flow meters as follows:

Baud Rate 38,400
Data Bits 8
Parity None
Stop Bits 1
Flow Control None

Buffering

The flow meters have an internal software buffer for both transmit and receive operations. Both buffers are 50 bytes long.

Command Format

The serial interface commands in this manual are designated by the bold font (ex. **DmFTPnnnn**). The commands are case sensitive. Upper case letters are used throughout the command set except as designated.

The TSI Series 4000 / 4100 flow meters use ASCII characters as the input command set. Each command sent to the flow meter must be terminated by a carriage return (CR = 0x0d). Line feeds (LF = 0x0a) are ignored.

Select commands allow you to choose either ASCII or binary format for the returned data. Binary data transfers allow for faster operation.

The Series 4000 / 4100 flow meters allow some operating parameters to be stored in non-volatile memory to serve as the new power-on defaults (example: sample rate, gas calibration, etc). After selecting the new operating parameter value, initiate the **SAVE** command to permanently store this new value. If the **SAVE** command is not initiated, the change to the operating parameter will be lost when the flow meter is turned off. The factory default operating parameters can always be reset by initiating the **DEFAULT** command. See Appendix B for a list of the factory default parameters.

The Series 4000 / 4100 flow meters send an acknowledge sequence to confirm that the command was received. For ASCII commands, the acknowledge sequence is "OK" CR LF. For binary commands, a single byte, 0x00, is returned.

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Chapter 4

Command Set

Command Set Summary

Commands for Flow Rate, Temperature, Pressure and Volume

DmFTPnnnn	Returns flow rate, temperature, and pressure data at an interval equal to the sample rate.
Vmnnnn	Returns a volume measurement by integrating flow rate over time.

Measurement Setup Commands

SBTx+nnn.nn	Sets the begin-trigger level for starting data acquisition.
SETx+nnn.nn	Sets the end-trigger level for stopping data acquisition.
CBT	Clears the begin-trigger level.
CET	Clears the end-trigger level.
SSRnnnn	Sets the sample rate at which the data is returned.
SGn	Sets the gas calibration to be used.
SGMmm	Selects the air/oxygen mixture concentration.
SUn	Selects either standard or volumetric units of flow.

Setup Commands for Analog Output

SASnnn	Sets the full-scale flow rate of the analog output.
SAZnnn	Sets the zero intercept for the analog output.
SSRnnnn	Sets the sample rate at which the analog output is averaged and updated.

Miscellaneous Commands

Rxx	Reads the current values of the changeable operating parameters.
SAVE	Saves the current values of changeable operating parameters to nonvolatile memory.
DEFAULT	Restores the values of changeable operating parameters to factory default settings.
SN	Returns the serial number of the flow meter.
MN	Returns the model number of the flow meter.
REV	Returns the internal firmware revision of the flow meter.
DATE	Returns the date of the last calibration.
?	Returns "OK" to tell if the flow meter is communicating.

Display Commands

SURnnnn	Sets the update rate for the LCD display.
SDMm	Sets the Display Mode (Series 4100 only) to continuously show on the display.
SDMFTPn	Sets Display Mode (Series 4100 only) to scroll the LCD display between flow, temperature, and pressure.
SDUn	Sets the flow measurement units (L/min or cm ³ /min) for the LCD display (Series 4100 only).

DmFTPnnnn

Returns Flow, Temperature, and Pressure data at an interval equal to the sample rate.

The data is returned in the order of Flow, Temperature, and Pressure. All three measurements may be requested or a combination of the three as indicated below.

D	Denotes data transfer
m	Denotes data format: A = ASCII, B = binary, C = ASCII followed by CR and LF
F	Requests a flow reading (replace with lower case 'x' if a flow reading is not desired)
T	Requests a temperature reading (replace with a lower case 'x' if a temperature reading is not desired)
P	Requests a pressure reading (replace with a lower case 'x' if a pressure reading is not required)
nnnn	Denotes maximum number of samples to return, range is 1 to 1000. ('0500' denotes 500 readings, leading zeros must be included)

Example 1) DAFxP0250

Requests 250 readings of flow and pressure data in ASCII format.

Example 2) DBxTx1000

Requests 1000 readings of temperature in binary format.

Flow data is returned in units of Std L/min or L/min (see **SUn** command).

Temperature data is returned in units of °C.

Pressure data is returned in units of kPa.

Before initiating this command, the sample interval, gas calibration, and flow units should be set.

The sample interval between data points is set using the **SSRnnnn** command.

The gas calibration is set using the **SGn** command.

The units of standard or volumetric flow is set using the **SUn** command.

The data can be returned in either ASCII or binary.

If ASCII mode is chosen, the acknowledge sequence is "OK" CR LF. If the command generated an error, an error code "ERRn" CR LF will be returned where n represents an error code 0 through 9. See [Appendix A](#) for a list of possible error codes. The readings returned are separated by commas and the termination sequence is a CR LF. The Series 4000 sends 2 decimal places, and the Series 4100 sends 3 decimal places for flow rate.

If binary mode is chosen, a single byte, 0x00, will be returned as a command acknowledgment. If a command generated an error, then a single byte will be returned in place of the acknowledgment byte. See Appendix A for a list of error codes. Each reading returns two bytes. The most significant byte is returned first. Flow rate data is returned as an unsigned integer (0 to 65535) that has been multiplied by 100 (for Series 4000) or by 1,000 (Series 4100). Temperature data is returned as a signed integer (-32768 to 32767) that has been multiplied by 100. Pressure data is returned as an unsigned integer that has been multiplied by 100. To convert the returned data back to its original form, divide the data by 100. Binary transfers terminate by returning two bytes in the form 0xff 0xff. Check the first reading in each block of data returned (flow, temperature, and pressure) from the unit, for the terminating sequence. No termination sequence will be sent if an error condition occurred. Special note: a temperature reading of -0.01 °C would be transmitted as 0xff 0xff and could signal an early termination if flow readings were disabled.

If no begin-trigger is set, the data acquisition begins immediately upon processing of the command. If a begin-trigger is set (set with **SBTx±nnn.nn**), the data acquisition begins as soon as the begin-trigger condition is detected. If no end-trigger is set, then nnnn samples will be used in the data set. If an end-trigger is set (set with **SETx±nnn.nn**), then the acquisition will stop either when the end-trigger condition is detected or when nnnn samples have been acquired, whichever comes first. After the command is finished, a termination sequence is sent to signal the end of the transfer.

Example 3) SSR0010

Set sample rate to one average sample every 10ms

Flow Meter returns OK <CR> <LF>

SG1 Use the oxygen gas calibration

Flow Meter returns OK <CR> <LF>

SBTF+001.00

Begin sample by triggering on increasing flow at 1.0 Std L/min

Flow Meter returns OK <CR> <LF>

DAFxx0005 Request 5 samples of flow in ASCII format.

Flow Meter returns OK <CR> <LF>

Flow Meter returns flow data as follows.

1.10,1.20,1.25,1.23,1.20<CR> <LF>

Example 4) DBFxx0005

Request 5 samples of flow in binary format.

An example of the data that could be returned is as follows.

0x00 0x33 0x09 0x33 0x1f 0x33 0x25 0x33 0x2d 0x33 0x2e 0xff 0xff

After conversion, the data would look like:

130.65 130.87 130.93 131.01 131.02

Example 5) DCFTx0005

Request 5 samples of flow and temperature in ASCII format but with CR and LF following each data set.

Returns data as follows.

1.10,23.45<CR> <LF>

1.20,23.53<CR> <LF>

1.25,23.48<CR> <LF>

1.23,23.39<CR> <LF>

1.20,23.50<CR> <LF>

Vmnnnn

Returns a volume measurement by integrating flow rate over time.

V Denotes volume measurement

m Denotes data format: A = ASCII, B = binary

nnnn Denotes maximum number of flow samples to integrate,
range is 1 to 9999

('0500' denotes 500 readings, leading zeros must be included)

Example 1) VA2000

Request a single volume reading by integrating a maximum of 2000 flow samples and return data in ASCII format.

Volume data is returned in units of standard liters or volumetric liters (see **SUn** command).

Before initiating this command, the sample interval, gas calibration, and volume units should be set.

The sample interval between data points is set using the **SSRnnnn** command.

The gas calibration is set using the **SGn** command.

The units of standard or volumetric is set using the **SUn** command. The most common units are volumetric liters.

The data can be returned in either ASCII or binary.

If ASCII mode is chosen, the acknowledge sequence is "OK" <CR><LF>. If the command generated an error, instead of "OK" CR LF being returned an error code "ERRn" <CR> <LF> will be returned where n represents an error code 0 through 9. See [Appendix A](#) for a list of possible error codes. The termination sequence is a CR LF.

If binary mode is chosen, the acknowledge sequence is a single byte 0x00.

If the command generated an error, a single byte error code will be returned instead of 0x00. See [Appendix A](#) for a list of possible error codes. The reading is represented by 2 bytes. The most significant byte is returned first. The data is represented as an unsigned integer (0 to 65535) that has been multiplied by 100 (Series 4000) or by 1,000 (Series 4100). Therefore, you must divide the integer that is returned by 100 or 1000 to get the correct result. The termination sequence for binary is 0xff 0xff.

If no begin-trigger is set, the data acquisition begins immediately upon processing of the command. If a begin-trigger is set (set with **SBTx±nnn.nn**), the data acquisition begins as soon as the begin-trigger condition is detected. If no end-trigger is set, then nnnn samples will be used in the integral. If an end-trigger is set (set with **SETx±nnn.nn**), then the acquisition will stop either when the end-trigger condition is detected or when nnnn samples has been acquired whichever comes first. After the command is finished, a termination sequence is sent to signal the end of the transfer.

Example 2) VA1000

Request volume measurement with at most 1000 samples, data returned in ASCII.

Returns volume data as follows: OK <CR> <LF> 130.651 <CR> <LF>

Example 3) VB1000

Request volume measurement with at most 1000 samples, data returned in binary.

Returns data as follows: 0x00 0x33 0x09 0xff 0xff

After conversion, the data would look like: 130.65

SSRnnnn

Sets the sample rate for data returned through the serial port and also controls the update rate of the linearized analog flow output.

SSR Denotes set sample rate
nnnn Denotes number of milliseconds per sample, range 1 to 1000.
(‘0005’ denotes 5 milliseconds per sample, leading zeros must be included)

Longer sample rates provide greater flow averaging, whereas shorter sample rates provide greater frequency response.

After the command is processed, an acknowledge sequence of “OK” CR LF is sent. If the command generated an error, an error code of “ERRn” CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Use the **SAVE** command to permanently store the selected sample rate as the new power-on default.

SGn

SGMmm (Series 4000 only)

Sets the gas calibration to be used or sets the air/oxygen mixture concentration.

Models 4040/4043/4045 Only

SG Denotes set gas calibration
n Denotes the gas calibration desired; range is 0 to 6
0=Air, 1= 100% O₂, 6= 100% N₂, 2-5 are invalid in these models

NOTE
N2 calibration is only implemented in these three models with serial numbers of 404xxxxxxx and higher.

SGM Denotes set air/oxygen mixture concentration
mm Denotes the amount of oxygen in air. Range is 21% to 99%.
The display will indicate the current gas calibration, either air or O₂. For air/oxygen mixtures, the display will indicate both air and oxygen.

NOTE
The SGMmm command is implemented in all Model 4043 and 4045. It is only implemented in Model 4040 with serial numbers of 40409921001 and higher.

Models 4140 / 4143 Only

SG Denotes set gas calibration

n Denotes the gas calibration desired; range is 0, 1, 2, 6
0 = Air, 1 = 100% O₂, 2 = 100% N₂O, 6 = 100% N₂

The display will indicate the current gas calibration, either air, O₂, N₂, or N₂O.

NOTE

The nitrogen capability is implemented in model 4043, but only in model 4140 with serial numbers of 41400027006 and higher.

After the command is processed, an acknowledge sequence of "OK" CR LF is sent. If the command generated an error, instead of "OK" CR LF being sent an error code of "ERRn" CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Use the **SAVE** command to permanently store the selected gas calibration or air/oxygen mixture as the new power-on default.

SUn

Select either standard or volumetric units of flow for data displayed on the LCD display and for data received through the serial port.

SU Denotes whether flow is measured in standard units or volumetric units

n Denotes which units
S = standard flow rate, V = volumetric flow rate

The LCD display will indicate Std L/min when the flow is set to standard units. The display will indicate L/min when flow is set to volumetric. The Series 4100 flow meters (only) can be set to display in either L/min or cm³/min (see **SDUn** command). These flow meters can therefore be set to display "std cm³/min" or "cm³/min" by using the **SUn** command.

The Series 4000 and 4100 flow meters are designed to measure flow in units of standard L/min or cm³/min (Series 4100 only). When selecting volumetric flow rate, they perform a flow correction as shown below by measuring gas temperature and pressure. Flow output in volumetric L/min is less accurate due to additional

uncertainties encountered when measuring gas temperature and pressure. The following equation is based on applications of the ideal gas law.

$$\text{VolumetricFlow} = (\text{Standard Flow}) \left[\frac{273.15 + T_m}{273.15 + 21.11} \right] \frac{101.3}{P_m}$$

After the command is processed, an acknowledge sequence of “OK” CR LF is sent. If the command generated an error, instead of “OK” CR LF being sent an error code of “ERRn” CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Use the **SAVE** command to permanently store the selected flow units as the new power-on default.

SBTx±nnn.nn (Series 4000)

SBTx±nn.nnn (Series 4100)

Sets the begin-trigger level for starting the data acquisition.

SBT Denotes set begin-trigger
x Denotes trigger source: F = flow, P = pressure
± Denotes positive or negative trigger: + = positive, - = negative
nnn.nn Set trigger level ('001.00' would denote 1.00 Std L/min, leading and trailing zeros must be included)

The set trigger level stays in effect until cleared using the **CBT** command. The trigger level is also cleared when the flow meter is turned off or the **DEFAULT** command is initiated.

After the command is processed, an acknowledge sequence of “OK” CR LF is sent. If the command generated an error, instead of “OK” CR LF being sent an error code of “ERRn” CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Example 1) SBTF+002.00

Sets a begin-trigger level of 2.00 Std L/min with positive slope.

Example 2) SBTP-110.00

Sets a begin-trigger level of 110.0 kPa with negative slope.

SETx±nnn.nn (Series 4000)

SETx±nn.nnn (Series 4100)

Sets the end-trigger level for stopping data acquisition.

SET	Denotes set end-trigger
x	Denotes trigger source: F = flow, P = pressure
±	Denotes positive or negative trigger: + = positive, - = negative
nnn.nn	Sets trigger level ('001.00' would denote 1.00 Std L/min, leading zeros must be included)

The set trigger level stays in effect until cleared using the **CET** command. The trigger level is also cleared when the flow meter is turned off or the **DEFAULT** command is initiated.

After the command is processed, an acknowledge sequence of "OK" CR LF is sent. If the command generated an error, instead of "OK" CR LF being sent an error code of "ERRn" CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Example 1) SETF-002.00

Sets an end-trigger level of 2.00 Std L/min with negative slope.

Example 2) SETP+110.00

Sets an end-trigger level of 110.0 kPa with positive slope.

CBT

Clears the begin-trigger level. Begin-trigger function is disabled. The flow meter will return an acknowledge sequence of "OK" CR LF as a response.

CET

Clears the end-trigger level. End-trigger function is disabled. The flow meter will return an acknowledge sequence of "OK" CR LF as a response.

SASnnn

Sets the full-scale flow rate scaling factor of the linearized analog output.

SAS Denotes set scaling factor
nnn Sets full-scale flow rate output. Range is 1 to full scale flow rating of the flow meter (see [Appendix B](#) for factory default values). ('010' denotes 10 Std L/min, leading zeroes must be included)

The linearized analog output can be configured for various full-scale flow rate values. This value can be changed to improve the resolution of the analog signal by narrowing the range of flow.

After the command is processed, an acknowledge sequence of "OK" CR LF is sent. If the command generated an error, instead of "OK" CR LF being sent an error code of "ERRn" CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Use the **SAVE** command to permanently store the new full-scale flow value as the new power-on default.

SAZnnn

Sets the zero intercept for the linearized analog output.

SAZ Denotes set analog zero intercept
nnn Denotes number of mV for the zero flow intercept. Range is -100 to 100mV. (leading zeros must be included)

The zero intercept nnn is in units of mV. The factory default is 0 mV. If nnn = 010 then at zero flow, the analog output will be 10 mV. This command will accept a negative offset formatted as SAZ-nnn. The zero adjustment range is -100mV to 100mV. Note that this command sets the zero intercept only and is not a true "zero adjust". The analog output cannot go negative.

Use the **SAVE** command to permanently store the new zero intercept value as the new power-on default.

Example 1) SAZ030 Sets zero intercept of zero flow to +30 mV

Example 2) SAZ-050 Sets zero intercept of zero flow to -50 mV

Note that the analog output cannot go negative.

SN

Returns the serial number of the flow meter in ASCII. The serial number is an alpha-numeric string terminated by a CR LF. The string can be a maximum of 16 characters in length plus the terminating CR LF.
Example: 40409806004

MN

Returns the model number of the flow meter in ASCII. The model number is an alpha-numeric string terminated by a CR LF. The string can be a maximum of 12 characters in length plus the terminating CR LF.
Example: 4040

REV

Returns the internal firmware revision of the flow meter in ASCII. The revision is an alpha-numeric string terminated by a CR LF. The string can be a maximum of 3 characters in length plus the terminating CR LF.
Example: 1.3

DATE

Returns the date of the last calibration in ASCII. The format of the string is 'month/day/year'. The date is an alpha-numeric string terminated by a CR LF. The string can be a maximum of 8 characters in length plus the terminating CR LF.
Example: 12/24/98

SURnnnn

Sets the update rate for the LCD display.

SUR	Denotes the set update rate command
nnnn	Denotes the number of milliseconds per update. Range is 50 to 5000. ('0050' denotes 50 milliseconds per update, leading zeros must be included)

Data displayed on the LCD is averaged based on the update rate. If the display rate were set to 1000 ms, the data shown on the display would be averaged for 1 second. This command affects only the LCD display. The update rate for the linearized analog output and the serial output is controlled through the **SSRnnnn** command.

After the command is processed, an acknowledge sequence of "OK" CR LF is sent. If the command generated an error, instead of "OK" CR LF being sent an error code of "ERRn" CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

Use the **SAVE** command to permanently store the selected update rate as the new power-on default.

SDMm (Series 4100 Only)

Selects the measurement parameter that will be continuously shown on the LCD display. This command affects only the LCD display.

SDM Denotes set display mode
m Denotes measurement parameter that will be shown on the LCD display, where F = flow rate, T = temperature, and P = pressure

Example 1) SDMT
LCD will continuously display temperature.

Example 2) SDMP
LCD will continuously display pressure

Use the **SAVE** command to permanently store the selected measurement parameter as the new power-on default.

SDMFTPn (Series 4100 Only)

Sets the LCD display into a "scroll" mode, where the desired measurement parameters are alternately shown on the display. This command affects only the LCD display.

SDM Denotes set display mode
F Denotes flow rate (replace with lower case "x" if a flow reading is not desired)
T Denotes temperature (replace with a lower case "x" if a temperature reading is not desired)
P Denotes pressure (replace with a lower case "x" if a pressure reading is not desired)
n Denotes the number of display update cycles that each parameter will be displayed. See the **SUR** command. If the update rate (**SUR**) is set to 500 milliseconds and "n" is set to 2, then each parameter will be displayed for two cycles, or 1.0 second. The display will then move to the next parameter and display it for 1.0 second, etc.

The F-T-P elements of this command can be in any order and can be repeated, so long as the total number of elements is three. For example, SDMFFT2, SDMPTF2, SDMTTP2, SDMxPF2, and SDMPxF2 are all valid commands

Example 1) SDMFTP2 (and **SUR** is set to 1000 ms)

The display will alternate between flow, temperature, and pressure. Each parameter is displayed for 2 seconds (2 x 1000 ms).

Example 2) SDMFxP3 (and **SUR** is set to 500 ms)

The display will alternate between flow and pressure. Each parameter is displayed for 1.5 seconds (3 x 500 ms).

Example 3) SDMFFT3 (and **SUR** is set to 500 ms)

The display will show flow for 3 seconds (2 x 3 x 500 ms) and then show temperature for 1.5 seconds (3 x 500 ms).

Use the **SAVE** command to permanently store the new Set Display Mode conditions as the new power-on default.

SDUn (Series 4100 Only)

Selects the flow measurement units that will be shown on the LCD display. LCD will indicate “L/min” or “cm³/min”, depending on selected units. This command affects only the LCD display. See also the **SUn** command

SDU Denotes set display units

n Denotes the flow measurement units. Values are 0 or 1, where 0 = L/min and 1 = cm³/min. Default value is 0 (L/min)

Example 1) SDU1

LCD display will show flow rate in cm³/min and the “cm³/min” indicator will be shown on LCD.

Use the **SAVE** command to permanently store the selected measurement parameter as the new power-on default.

Rxx

Reads the current values for sample rate, gas calibration, standard/volumetric flow units, trigger values, analog output scaling and display update rate.

R Denotes read current values.
xx xx=SR Denotes sample rate (returns 0 to 1000).
xx=G Denotes gas calibration (returns 0 to 6 for gas calibration, returns M21 to M99 for air/O₂ mixture concentrations).
xx=U Denotes flow units (returns S or V).
xx=BT Denotes begin-trigger value (returns xxnnn.nn).
xx=ET Denotes end-trigger value (returns xxnnn.nn).
xx=AS Denotes analog flow rate scaling factor (returns 1 to 300).
xx=AZ Denotes analog zero intercept (returns -100 to 100).
xx=UR Denotes display update rate (returns 50 to 5000).
xx=DM Denotes display mode (returns mmmn), Series 4100 only.
xx=DU Denotes display units (returns n), Series 4100 only.

Returns current settings in ASCII format. Leading zeroes are not returned.

After the command is processed, an acknowledge sequence of "OK" CR LF is sent followed by the data. If the command generated an error, instead of "OK" CR LF being sent an error code of "ERRn" CR LF will be sent. See [Appendix A](#) for a list of possible error codes.

?

This is a ping command used to tell if the flow meter is communicating. The flow meter will return an acknowledge sequence of "OK" CR LF as a response. The serial communications indicator will flash once on the LCD display to indicate that the command was received.

DEFAULT

Returns the values for sample rate, calibration gas/gas mixture, standard/volumetric flow units, display update rate, display mode, analog zero, and full-scale scaling factors to the factory default settings. To make these values the new power-on default, the **SAVE** command must be executed following the **DEFAULT** command. This command also clears both the begin- and end-trigger values. The default values for the Series 4000 / 4100 operating parameters are listed in [Appendix B](#).

SAVE

Saves the current values for sample rate, calibration gas/gas mixture, standard/volumetric flow units, display update rate, display mode, analog zero, and scaling factors to the internal nonvolatile memory. The flow meter will be restored to this configuration when powered on. The following parameters are saved:

- Sample Rate (**SSRnnnnn**)
- Gas (**SGn**)
- Flow Units (**SUn**)
- Analog Full-Scale Flow Rate (**SASnnnn**)
- Update Rate for LCD Display (**SURnnnnn**)
- Default Measurement Parameter (**SDMm**)
- Default Set Display Mode Conditions (**SDMFTPn**)
- Default LCD Display Parameter (**SDUn**)

After the command is processed, an acknowledge sequence of “OK” <CR><LF> is sent. If the command generated an error, an error code of “ERRn” <CR><LF> will be sent. See [Appendix A](#) for a list of possible error codes.

Chapter 5

Troubleshooting

Table 2 lists the symptoms, possible causes, and recommended solutions for common problems encountered with the flow meter. If the symptom is not listed, or if none of the solutions solves the problem, please contact TSI® Customer Support at 800-680-1220 or 651-490-2860.

Table 2. Troubleshooting

Symptom	Possible Causes	Corrective Action
Communication not working	Selected wrong PC Comm port	Review Comm port selection.
	Cable not connected	See Chapter 2 .
	Flow Meter not powered	Turn on flow meter.
	Serial communication parameters incorrectly set	See Chapter 3 .

Technical Contacts

- If you have any difficulty installing the Series 4000/4100, or if you have technical or application questions about this instrument, contact an applications engineer at TSI® Incorporated, (651) 490-2860 or contact technical.services@tsi.com.
- If the Series 4000/4100 fails, or if you are returning it for service, visit our website at tsi.com/service or contact TSI® at:

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Appendix A

Error Codes

- 1 **Unrecognizable command** – The flow meter uses the length of the command and the first few letters (how many letters depends on the command) to recognize a valid command.
- 2 **Number out of range** – The number entered as the operand to a command was out of the specified range or unrecognizable.
- 3 **Invalid mode** – One or more requested options to a command were invalid.
- 4 **Command not possible** – The supplied operands describe a command that is beyond the functional capability of the flow meter.
- 8 **Internal error** – An internal failure was detected.

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Appendix B

Factory Default Parameters

Default factory parameter settings of the **Series 4000** Flow Meters

Sample Rate:	10ms
Gas Calibration:	0=Air
Flow Units:	Standard
Display Update Rate:	500 ms
Analog Output Scaling:	300 Std L/min for Models 4040/4045 200 Std L/min for Model 4043
Analog Zero Scaling:	0 mV
Triggers Disabled	

Default factory parameter settings of the **Series 4100** Flow Meters

Sample Rate:	10ms
Gas Calibration:	0=Air
Flow Units:	Standard
Display Update Rate:	500 ms
Analog Output Scaling:	20 Std L/min for Model 4140
Analog Zero Scaling:	0 mV
Triggers Disabled	
Display Mode	Flow



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